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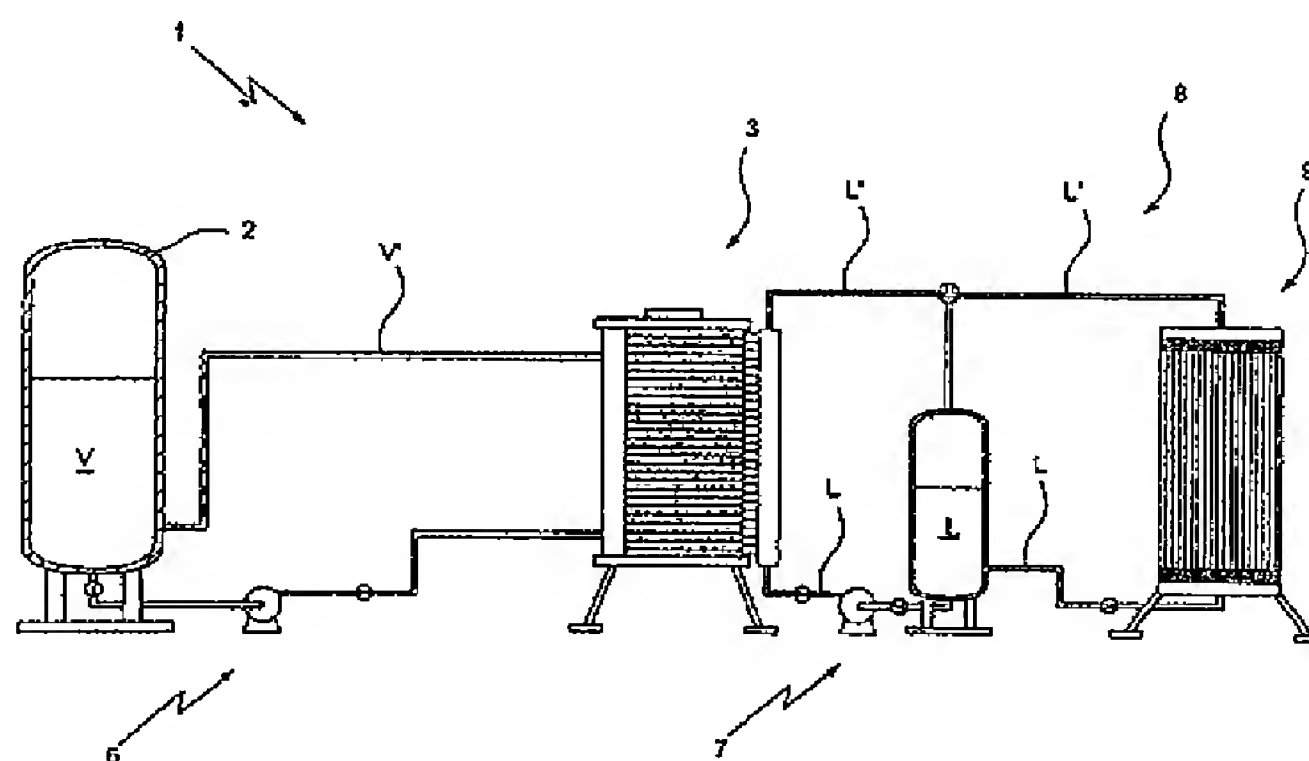
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ance Notes on Codes and Abbreviations" appearing at the begin-  
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(54) Title: **PROCESS AND PLANT FOR THE SEPARATION OF UNDESIRABLE SUBSTANCES FROM ALIMENTARY LIQ-  
UIDS, IN PARTICULAR FROM WINE**



(57) Abstract: Plant for the separation of undesirable substances from alimentary liquids, in particular from wine, which comprises a unit (3) with hydrophobic membranes having holes for trapping gas, supplied with wine to be treated (V) by means of first circulation means (6) and with an extraction fluid (L) having an alcoholic content substantially similar to that of the wine to be treated (V), by means of second circulation means (7). The two fluids pass along the two sides of the membranes, allowing the removal of the undesirable volatile substances which pass through the latter. The extraction fluid (L) is made to circulate by the second means (7) inside a purification circuit (8) which comprises a unit (9) for separation of the volatile substances, consisting preferably of an ion-exchange column. The process implemented in particular by the above mentioned plant envisages a step involving preparing the wine to be treated (V) inside a container (2), a subsequent step involving conveying to the above mentioned unit (3) and then a step involving removal of the undesirable volatile substances contained therein by means of evaporation, diffusion and consequent evaporation thereof which causes them to pass through the membranes so as to be then evacuated by the extraction fluid (L) by means of ion-exchange resins, distillation, adsorption onto polymers or other system.

WO 03/011440 A1

PROCESS AND PLANT FOR THE SEPARATION OF UNDESIRABLE  
SUBSTANCES FROM ALIMENTARY LIQUIDS, IN PARTICULAR FROM WINE  
DESCRIPTION

Technical field

The present invention concerns a process and a plant  
for the separation of undesirable substances from  
5 alimentary liquids, in particular from wine. The invention  
in question is intended to be advantageously used in the  
oenology sector for the refinement of wine, namely in order  
to improve the organoleptic properties and taste  
thereof or reduce certain components which are present in  
10 excessive amounts.

Background art

At present, as is known, the wine industry makes  
widespread use of microfiltration plants, or submicronic  
filtration (ultrafiltration or nanofiltration) plants,  
15 which use semipermeable membranes generally formed by thin  
polymer films in order to separate some components from  
others.

The passage of the wine to be filtered through the  
membrane is usually obtained by means of mechanical  
20 overpressure. These membrane-type filtration plants have  
major operational limitations in that they do not allow the  
separation of all the undesirable components, for example  
because of their dimensions which in some cases are  
excessively small, their polarity or their surface tension.  
25 These plants, therefore, are suitable only for implementing

given filtration processes of the type for example described in the patents IT 1,249,187 and IT 1,242,866.

Moreover, numerous plants based on the principle of (direct or reverse osmosis) are known, said plants being  
5 able to achieve, by means of a semipermeable membrane, purification of solutions, separating a permeated fraction from a retained fraction. Reverse osmosis in particular is a known dual-action process which allows, on the one hand, the purification of solutions, eliminating undesirable  
10 substances (for example salts) and, on the other hand, the concentration of solutions, extracting water or other solvent from the initial product.

In the oenology sector, reverse osmosis is currently used in methods for concentrating wine or fruit juices with  
15 a low sugar content, as described in the patent US 3,979,521, or in order to extract volatile esters with a low molecular weight (such as, for example, methyl-anthranilate) from wine or must, as described in the patent US 4,401,678, or in order to remove water or a more or less  
20 important part of alcohol from wine as described in the patents US 4,999,209, US 4,888,189, US 4,681,767, FR 2,653,443, GB 2,133,418, IT 1,242,865, WO/03902 and WO/08783.

A method and an apparatus for the treatment of fluids  
25 and in particular wine, able to separate a retained

fraction from a permeated fraction in a reverse osmosis unit, is also known from the American patent No. US 5,480,665. The latter receives inside it the undesirable substances such as, for example, the volatile acidity components (ethyl acetate and acetic acid) which are then removed by means of a subsequent treatment. For this purpose, the permeated fraction is passed through an adsorbent column able to remove the acetic acid by means of anion-exchange resins and the ethyl acetate by means of hydrolysis.

With this treatment it is therefore possible to purify, of the undesirable substances, the permeated fraction which is then reintroduced into the wine, obtaining a final product which is substantially devoid of volatile acidity. Advantageously, this method envisages also treating the permeated fraction with a low-temperature distillation process in order to remove  $\text{CO}_2$ ,  $\text{H}_2\text{S}$ , acetaldehyde or other volatile components.

Methods for treating wine in order to lower the total acidity by means of ion-exchange resin columns are per se already known and for example described and illustrated in the patent US 4,205,092.

The processes for separation of undesirable substances briefly described hitherto have in practice proved to be unsatisfactory in terms of performance. In other words,

with these processes and associated plants it is not possible to select adequately only the undesirable substances, and therefore inevitably also substances - which instead make a positive contribution to the quality of the wine - are removed together therewith.

Disclosure of the invention

In this situation the task underlying the present invention is to eliminate the drawbacks of the abovementioned prior art by providing a process and a plant for the separation of undesirable substances from alimentary liquids, in particular from wine, which allow an improvement in the quality of the product obtained by means of an improved action involving selective purification of only the undesirable substances.

Another object of the present invention is that of providing a process and a plant for the separation of undesirable substances from alimentary liquids, in particular from wine, which is constructionally simple and operationally entirely reliable.

These and other objects are all achieved by a process for the separation of undesirable substances from alimentary liquids, in particular from wine, which is characterized in that it comprises the operating steps of: preparing a wine to be treated inside a container; conveying the wine to be treated to a filtration unit

provided with hydrophobic membranes having holes for trapping gas and able to be passed along, on a first side, by the wine to be treated and, on a second side, by an extraction fluid having an alcoholic content substantially similar to that of the wine to be treated and made to circulate in a purification circuit; removal of undesirable volatile substances from the wine to be treated by means of evaporation and subsequent diffusion thereof in the gas trapped in the membranes and consequent condensation of the volatile substances on the second side of the membranes, with the formation of a contaminated fluid formed by the extraction fluid and the permeated volatile substances and a retained fraction formed by the treated wine purified of the permeated volatile substances.

According to the invention the said objects are also achieved by means of a plant for the separation of undesirable substances from alimentary liquids, in particular from wine, characterized in that it comprises a container for the wine to be treated, a filtration unit provided with hydrophobic membranes having holes for trapping gas, first circulation means for conveying the wine to be treated through the filtration unit, causing it pass along a first side of the membranes; second circulation means for causing the flow of an extraction fluid having an alcoholic content substantially similar to



that of the wine to be treated in a purification circuit through the filtration unit, causing it to pass along the second side of the membranes; the membranes removing from the wine to be treated the undesirable volatile substances by means of evaporation and subsequent diffusion thereof in the gas trapped in the membranes and consequent condensation thereof on the second side of the membranes, with the formation of a contaminated fluid formed by the extraction fluid enriched with the permeated volatile substances, and a retained fraction formed by the treated wine purified of the volatile substances; the purification circuit supplying by means of the second circulation means at least one unit for separation of the volatile substances from the contaminated fluid.

This process and this plant allow an effective improvement in the quality of the wine treated and are particularly suitable for use with wines having an excessive volatile acidity content.

#### Brief description of the drawings

The technical characteristics of the invention, in accordance with the abovementioned objects, may be clearly determined from the contents of the claims below and the advantages thereof will emerge more clearly from the detailed description which follows, with reference to the accompanying drawings, which show a purely exemplary non-

limiting example of embodiment thereof and in which:

FIG. 1 shows a functional logic diagram of the process and the plant for the separation of undesirable substances from alimentary liquids, in particular from wine, according to the present invention;

FIG. 2 is a schematic illustration of the operating principle of the hydrophobic membranes used in the process and in the plant in question.

Detailed description of a preferred example of embodiment

With reference to the accompanying figures, 1 denotes in its entirety the plant for implementing a process for the separation of undesirable substances from alimentary liquids, in particular from wine, according to the present invention.

This plant 1 is intended to be used in the food industry in general, and in particular in the oenology sector, in order to treat a very large number of different types of alimentary liquids. Below, for the sake of simplicity of the description, reference will be made only to the example of an oenological product such as wine or wine must, without, as a result, the use of this plant with other alimentary liquids departing from the protective scope of the present patent.

The plant 1 essentially comprises a container 2 for wine to be treated V, a unit 3 which has hydrophobic



membranes 4 with holes 5 for trapping a gas G and the function and structure of which will be described more clearly below, and first circulation means 6 for causing the wine V to flow through the unit 3, causing it to pass  
5 along a first side 4' of the membranes 4.

The second side 4" of the membranes 4 is instead passed along by an extraction fluid L which is conveyed by second circulation means 7 inside a closed purification circuit 8. The extraction fluid L consists of a liquid  
10 solution having an alcoholic content substantially similar to that of the wine V which can be obtained, for example, as will be seen below, also with a part of wine devoid of undesirable substances.

The membranes 4, which are of the type marketed for example by GORE TEX or PALL and already known in the  
15 industrial sector and in the medical field, are hydrophobic, i.e. consist of hydrophobic polymers with a high molecular weight, generally polypropylene or polytetrafluoroethylene, forming a three-dimensional  
20 structure with pores having a diameter preferably in the region of a tenth of a micrometre able to retain inside them gas, generally consisting of air. This structure, as is known, is impermeable to water, but permeable to gases. These same membranes made of hydrophobic material  
25 (permeation membranes) differ from each generally in terms

of thickness, permeability to air, diameter of the pores, etc.

Fig. 2 shows in schematic form a membrane 4 of the type mentioned above, which is passed along tangentially, on both sides 4', 4", by the wine V and the extraction fluid L, respectively.

The passage, from one side to the other of the membrane 4, of one or more substances occurs substantially in accordance with the principle of (direct) osmosis whereby a semipermeable membrane placed so as to make contact with and separate two solutions having a solute with different concentration allows, in given conditions, the through-flow of solvent from one side to the other of the membrane so as to re-establish an equal concentration in the two solutions.

In the plant 1 and in the process in question, however, the membranes 4 of the type described above do not participate directly in the removal of the undesirable substances by means of a selective action due to their intrinsic characteristics, as instead occurs in the case where osmotic membranes are used.

The membranes 4 used in the process and in the plant according to the present invention regulate the through-flow of the undesirable volatile substances which are present in the wine in a greater concentration than in the

extraction fluid L by means a complex mechanism illustrated schematically in Fig. 2. This mechanism, which is known per se, envisages the evaporation of one or more undesirable volatile substances (for example acetic acid, ethyl acetate, acetaldehyde, volatile substances with an undesirable odour, etc.) on the first side 4' of the membrane 4, the diffusion therefore inside the gas G retained in the pores 5 and then the condensation thereof on the second side 4" of the membrane 4 so as to then be evacuated by the extraction fluid circulating in the purification circuit 8.

In accordance with the physical principle forming the basis of operation of the membrane, the through-flow of the volatile substances is regulated by the value of the partial pressures of the individual components in the two liquids on the sides of the membrane.

The action of the membrane 4 basically results in the formation of a contaminated fluid L', which is composed of the extraction fluid L enriched with the volatile substances which have passed through the membrane 4, and a retained fraction composed of the treated wine V' purified of the volatile substances.

At this point, in accordance with the diagram of the plant illustrated in Fig. 1, the contaminated fluid L' which advances in the purification circuit 8 is made to

pass through a separation unit 9 having the purpose of eliminating the volatile substances and regenerating in this way the extraction fluid L.

Advantageously the separation unit 9 may be formed by means of an anion-exchange resin filtration column (as indicated in Fig. 1) particularly suitable for removing acetic acid and/or ethyl acetate by means of basic sites having an electrostatic action with for example  $\text{NH}_3^+$  groups. Alternatively or in parallel the contaminated fluid L' may also be sent to a distillation column (not shown since it is of a type known per se) in order to extract acetaldehyde, or  $\text{H}_2\text{S}$ , or certain volatile esters responsible for unpleasant aromas. Obviously, the purification of the contaminated fluid may also be obtained by means of filtration processes involving ion-exchange resins or using other methods such as adsorption onto polymers, extraction with solvents, or the like.

The present invention also relates to a process for the separation of undesirable substances from alimentary liquids - in particular able to be implemented by means of the plant 1 described above - which is illustrated in the accompanying Fig. 1.

Operationally speaking, it comprises according to the invention the steps of preparing the wine V to be treated inside the container 2, subsequent conveying of a flow of

this wine V into the unit 3 described above and consequent removal therefrom of the undesirable volatile substances by means of the passage of the said substances through the hydrophobic membranes 4 in the manner described above.

5 These steps thus result in the formation of a contaminated fluid L' composed of the extraction fluid L and the undesirable volatile substances and a retained fraction formed by the treated wine V' purified of the said undesirable volatile substances.

10 At this point, the final step of re-introduction of the treated wine V' into the container 2 follows. This cycle is repeated until, inside the container, there is a concentration of the individual undesirable substances which is sufficiently low, for example less than a  
15 predetermined threshold value.

Advantageously, in accordance with a further characteristic feature of the present process, the contaminated fluid L' is again subjected to a step involving conveying into the separation unit 9 indicated  
20 above, where it undergoes a step involving removal of the undesirable volatile substances. This is then followed by a step involving re-introduction of the regenerated extraction fluid L inside the purification circuit 8.

The step involving removal of the volatile substances  
25 from the extraction fluid L may be obtained by means of an

ion-exchange process or by means of a distillation process.

The invention thus conceived therefore achieves the predefined objects.

Obviously, during its practical realisation, the  
5 invention may also assume forms and configurations  
different from that illustrated above without thereby  
departing from the present scope of protection.

Moreover, all the details may be replaced by  
technically equivalent elements and the dimensions, forms  
10 and materials used may be any according to requirements and  
in particular both plastic and metal may be used.

## CLAIMS

1. Process for the separation of undesirable substances from alimentary liquids, in particular from wine, characterized in that it comprises the following  
5 operating steps:

- preparing wine to be treated (V) inside a container (2);

- conveying said wine (V) to be treated to a unit (3) with hydrophobic membranes (4) having holes (5) for  
10 trapping gas (G) and able to be passed along, on a first side (4'), by said wine to be treated (V) and, on a second side (4''), by an extraction fluid (L) having an alcoholic content substantially similar to that of said wine (V) to be treated and made to circulate inside a purification  
15 circuit (8);

- removal of undesirable volatile substances from said wine to be treated (V) by means of evaporation and subsequent diffusion thereof in said gas (G) trapped in said membranes (4) and consequent condensation of said  
20 volatile substances on said second side (4'') of the membranes (4), with the formation of a contaminated fluid (L') formed by said extraction fluid (L) and by the permeated volatile substances, and a retained fraction formed by said treated wine (V') purified of said permeated  
25 volatile substances.



2. Process according to Claim 1, characterized in that it also comprises the step of re-introducing said treated wine (V') into said container (2).

3. Process according to Claim 1, characterized in that it also comprises the steps of:

- conveying said contaminated fluid (L') into a separation unit (9) by means of said purification circuit (8);

- removing said volatile substances from said contaminated fluid (L') with consequent regeneration of said extraction fluid (L);

- re-introducing said regenerated extraction fluid (L) into said purification circuit (8).

4. Process according to Claim 1, characterized in that said undesirable volatile substances consist of one or more components contained in the family comprising: acetic acid, ethyl acetate, acetaldehyde, sulphur dioxide, sulphurated organic compounds or other undesirable volatile compounds.

5. Process according to any one of the preceding claims, characterized in that said extraction fluid (L) consists of wine devoid of said undesirable substances.

6. Process according to Claim 3, characterized in that said step of removing said volatile substances from said contaminated fluid (L') is obtained by means of ion

exchange, in particular anion exchange.

7. Process according to one or more of Claims 1, 2 and 3, characterized in that said steps are repeated cyclically.

5 8. Process according to Claim 1, characterized in that said membranes (4) consist of hydrophobic polymers with a high molecular weight, such as polypropylene or polytetrafluoroethylene.

10 9. Plant for the separation of undesirable substances from alimentary liquids, in particular from wine, characterized in that it comprises:

- a container (2) for wine to be treated (V);
- a unit (3) having hydrophobic membranes (4) with holes (5) for trapping gas (G);
- 15 - first circulation means (6) for conveying said wine to be treated (V) through said unit (3), causing it to pass along a first side (4') of said membranes (4);
- second circulation means (7) for causing the flow of an extraction fluid (L) having an alcoholic content
- 20 substantially similar to that of said wine to be treated (V), inside a purification circuit (3) through said unit (3), causing it to pass along the second side (4") of said membranes (4);

25 said membranes (4) removing from said wine to be treated (V) said undesirable volatile substances by means

of evaporation and subsequent diffusion thereof in the gas (G) trapped in said membranes (4) and consequent condensation thereof on said second side (4") of said membranes (4), with the formation of a contaminated fluid (L') formed by said extraction fluid (L) enriched with said permeated volatile substances, and a retained fraction (V') formed by said treated wine (V') purified of said volatile substances;

said purification circuit (8) supplying by means of said second circulation means (7) at least one unit (9) for separation of said volatile substances from said contaminated fluid (L').

10. Plant according to Claim 9, characterized in that said separation unit (9) consists of an ion-exchange resin filtration column.

11. Plant according to Claim 9, characterized in that said separation unit (9) consists of a distillation column.

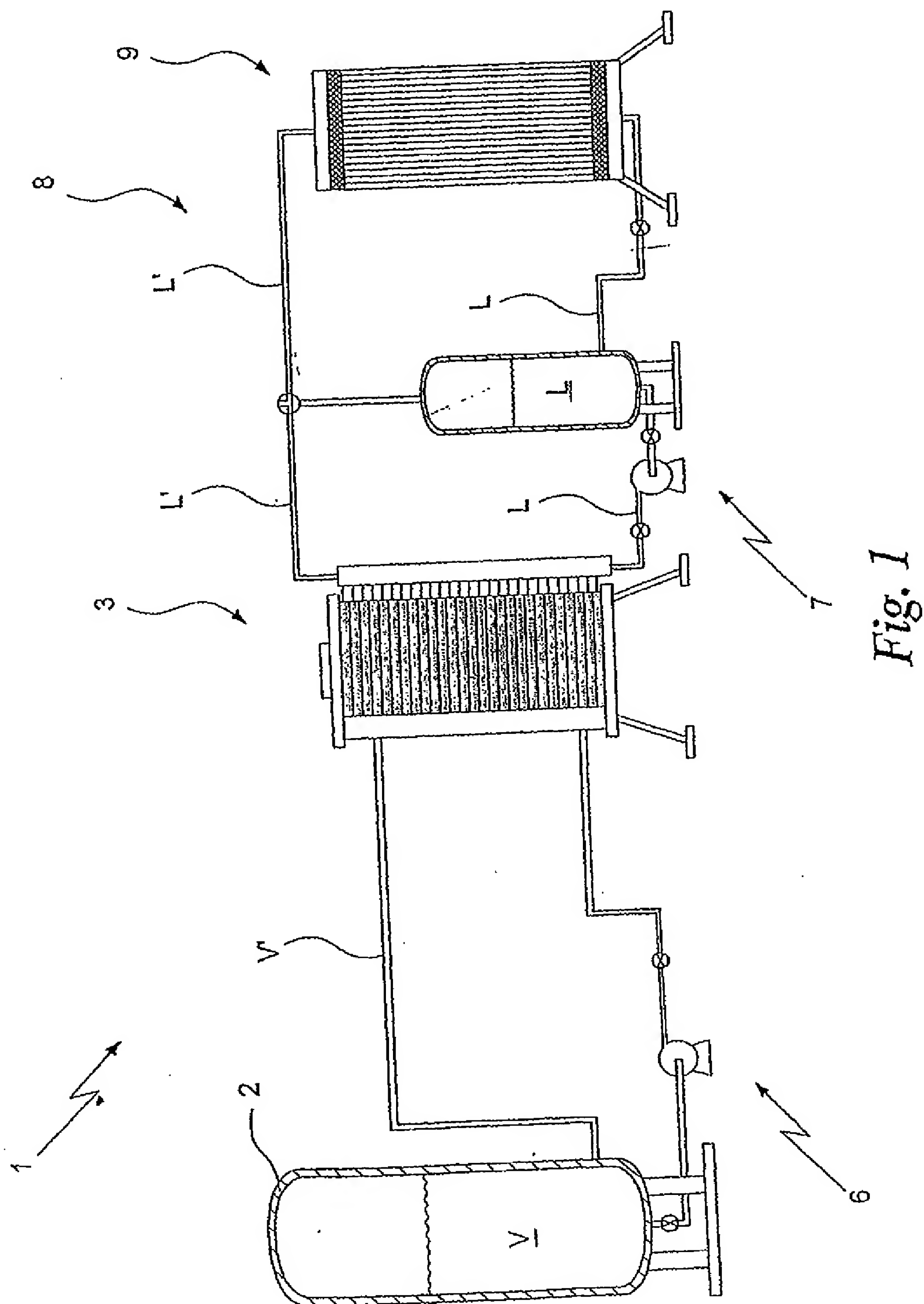
12. Plant according to Claim 9, characterized in that said separation unit (9) consists of an ion-exchange resin filtration unit or a unit for adsorption onto polymers.

13. Plant according to Claim 9, characterized in that said membranes (4) are formed by hydrophobic polymers with a high molecular weight, such as polypropylene or polytetrafluoroethylene.

14. Plant according to Claim 9, characterized in that

said purification circuit (8) is a closed circuit.

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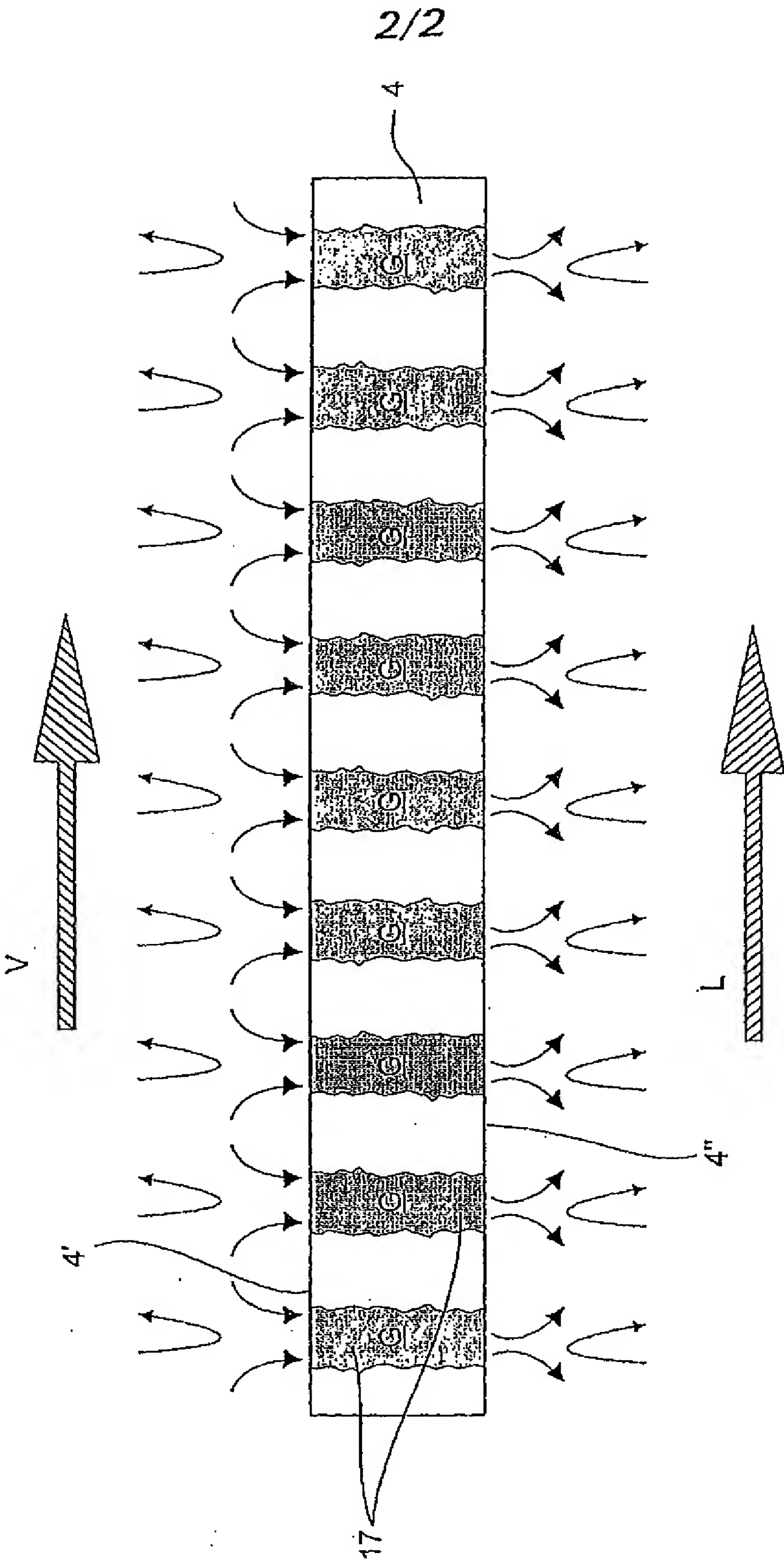


Fig. 2

# INTERNATIONAL SEARCH REPORT

International Application No.  
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**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 7 B01D63/00 B01D61/36 C12G3/08 C12H1/16

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 C12G C12H

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, FSTA

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

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Y	page 3, line 23 -page 4, line 12; examples	2,5,6, 10-12
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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

\* Special categories of cited documents:

- 'A' document defining the general state of the art which is not considered to be of particular relevance
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- \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
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- \*&\* document member of the same patent family

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# INTERNATIONAL SEARCH REPORT

International Application No  
PCT/IT 02/00472

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with Indication, where appropriate, of the relevant passages	Relevant to claim No.
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